



Operations Summary

CONTAINER ARRIVAL

- Trucks arrive from terminals/depots with empty containers.
- Volumes range from 50-300 per day, depending on street turns or available terminal reservations.
- Containers are lifted off and placed either in the dooring area for upgrading or into the stack for a later time.



DOORING

- Containers are placed in rows in advance for workers to clean, upgrade, and install liners.



DOORING cont...

- Once complete, containers are either loaded directly onto yard trucks for loading or;
- Placed back into storage until the rail cars arrive for loading.
- Containers are matched directly with railcars, they generally do not form a general pool.
- The next row of containers are then set down to get upgraded.

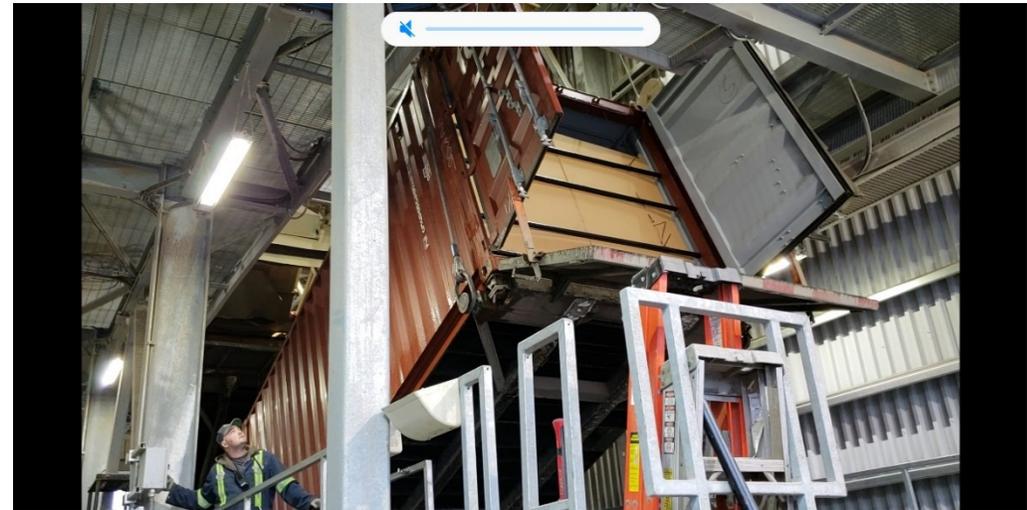


LOADING

- Railcars are brought into the shed to be unloaded.
- The matched containers are then loaded onto an internal truck and brought to the loading shed to be filled with grain.



- Containers are tipped and loaded with grain.
- Once loaded, the container is brought from the shed to be lifted off the truck and placed back into the stack.
- Once the terminal allows the container to be returned to dock (ERD), the container is loaded and by an external truck and departs the property.



Noise Reduction Initiatives

- Switched dooring backpack blowers to lower dB machines.
- Reduced or eliminated truck horn honking.
- In process of testing and changing out all six container handler horns from air to electrical to reduce dB.
- Testing 6 high stacking in empty container yard to better block sound.
- Have ordered 40' containers to stack 3 high and to place at dooring storage area to help block/reduce sound generated by setting containers on the ground.
- New loading facility is currently undergoing follow up noise testing to ensure design has maintained or reduced noise emissions.